

The Gardco SSA6 straight aluminum pole consists of a one-piece 6" square extruded aluminum lighting standard mounted to a cast aluminum base. The poles are finished with either Architectural Class 1 anodizing or electrostatically applied TGIC polyester powdercoat. All poles include anchor bolts, nut cover disks, hand hole, ground lug and top cap.

Project:	
Location:	
Cat.No:	
Type:	
Lamps:	Qty:
Notes:	

## Ordering Guide

example: SSA6CB18D1BRPDR

Prefix	Base	Height	Drilling	Finish	Options
SSA6 SSA6.75	CB Cast Base	18' 20' 25'	D1 1 Way D2 2 Way D2@90 2 Way at 90° D3 3 Way D4 4 Way T2 2 3/8" OD Tenon T4 4" OD Tenon	BRP Bronze Paint BLP Black Paint WP White Paint NP Natural Aluminum Paint BRA Bronze Anodized BLA Black Anodized NA Natural Anodized OC Optional Color Paint Specify RAL designation ex: OC-RAL7024. SC Special Color Paint Specify. Must supply color chip.	DR Duplex Receptacle GFCI Ground Fault Receptacle VDA Vibration Dampener  <b>Nipples and Couplings</b> NL Nipple - External thread CL Coupling - Internal thread <i>Indicate size (1/2", 3/4", 1", 1 1/4", 1 1/2" ) Indicate height above base and orientation to hand hole. See Pole Orientation Information on Page 4.</i>  <b>Single Mount Bullhorn Brackets</b> A15BH-19 Single - 1.9" OD A15BH-24 Single - 2.4" OD A215BH-19 2-Tenon - 1.9" OD A215BH-24 2-Tenon - 2.4" OD <i>Indicate height above base and orientation to hand hole. See Pole Orientation Information on Page 4.</i>  <b>Motion Response Provisions</b> <b>GMR</b> Provision for Gardco HID Motion Response System <i>Minimum Pole Height is 18'. Includes a 1/2" coupling placed 180° to the hand hole, 12' above the pole base.</i> <b>MSM</b> Motion Sensor Mounting Provision for LED Luminaires available with Motion Response <i>Minimum Pole Height is 18'. Includes a special hand hole with 1/2" coupling placed in the cover plate, 180° to the hand hole, 15' above the pole base.</i>

Enter the order code into the appropriate box above. Note: Gardco reserves the right to refuse a configuration. Not all combinations and configurations are valid. Refer to notes below for exclusions and limitations. For questions or concerns, please consult the factory.

# Poles 6" Straight Square Aluminum – Cast Base

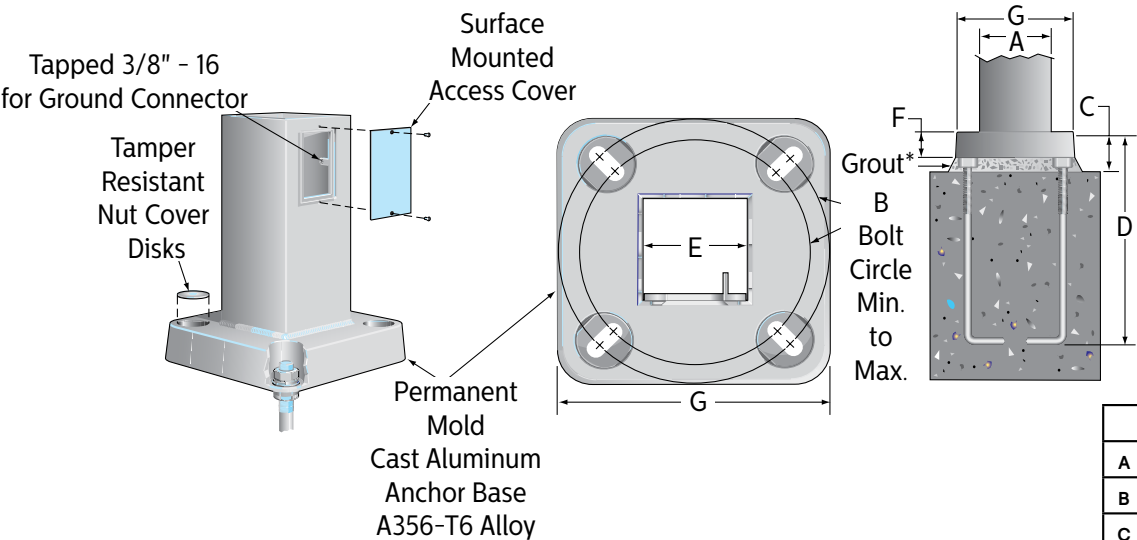
## Pole Data

Catalog Number	Pole Size		Maximum Luminaire Loading <sup>1</sup>			Anchor Bolt Data <sup>2</sup>		
Prefix - Base - Height	Actual Height	Wall Thickness (inches)	100 MPH EPA ft²	90 MPH EPA ft²	80 MPH EPA ft²	Bolt Circle (inches)	Bolt Size (inches)	Max Proj. (inches)
SSA6-CB-20	20' 0"	0.188	9.2	12	18.3	12.0" - 13.0"	1 x 36 x 4.5	3.25"
SSA6-CB-25	25' 0"	0.188	3.5	6.5	10.6	12.0" - 13.0"	1 x 36 x 4.5	3.25"
SSA6-CB-28	28' 0"	0.25	2.1	5	9	12.0" - 13.0"	1 x 36 x 4.5	3.25"
SSA6-CB-30	30' 0"	0.25	2.1	5	9	12.0" - 13.0"	1 x 36 x 4.5	3.25"
SSA6.75-CB-30	30' 0"	0.25	4.5	8.2	13.5	14.125" - 15.125"	1 x 36 x 4.5	4.25"

2. **Warning:** Additional wind loading, in terms of EPA, from banners, cameras, floodlights and other accessories attached to the pole, must be added to the luminaire(s) EPA before selecting the pole with the appropriate wind load capability.

3. Factory supplied template must be used when setting anchor bolts. Gardco will not honor any claim for incorrect anchorage placement resulting from failure to use factory supplied templates.

## Dimensions



\* Grouting should include a drainage slot or tube (by others) to permit water to drain from the base of the pole. Failure to provide drainage may weaken the pole base structure over time and may result in pole base failure, for which Gardco is not responsible.

	SSA6	SSA6.75
A	6"	6.75"
B	12" to 13"	14 1/8" to 15 1/8"
C	3.25"	4.25"
D	1" x 36"	1" x 36"
E	5.50"	6.25"
F	2.75"	3.50"
G	12.75"	14.50"

**NOTE:** Factory supplied template must be used when setting anchor bolts.  
Gardco will not honor any claim for incorrect anchorage placement from failure to use factory supplied templates.

# Poles 6" Straight Square Aluminum – Cast Base

## Specifications

All aluminum alloys shall comply with metallurgical and mechanical properties set forth in the Aluminum Association Standards.

### POLE SHAFT

The shaft shall be from all new seamless 6000 series extruded aluminum tubing. The shaft shall be longitudinally polished, resulting in a high quality brushed finish. After finishing, each pole shall be fully tire-wrapped with neutral PH krinkle/kraft paper for protection in shipment.

### ANCHOR BASE

The anchor base shall be a permanent mold casting from A356 alloy aluminum. The shaft shall be inserted into the base casting and joined by a continuous circumferential weld at the inside bottom of the anchor base. The completed assembly shall be heat treated to a T6 temper after all structural welding has been completed. The anchor bolt recesses in the anchor base casting shall be flush covered by four (4) tamper resistant aluminum nut cover disks.

### ANCHOR BOLTS

Anchor bolts are fabricated from a commercial quality hot rolled carbon steel bar that meets or exceeds a minimum guaranteed yield strength of 50,000 psi. Bolts have an "L" bend on one end and threaded on the opposite end. Anchor bolts are completely hot dipped galvanized. Four (4) properly sized bolts, each furnished with two (2) regular hex nuts and two (2) flat washers, are provided per pole, unless otherwise specified.

### HAND HOLE

All poles shall include a peripherally reinforced surface mounted covered hand hole centered 18" above the bottom of the pole. The opening shall measure 2 1/2" x 4".

### POLE TOP CAP

Each pole assembly is provided with a removable composite friction-fit pole top cap.

### FINISH

Poles are available with bronze, natural or black Aluminum Association Architectural Class 1 anodized finish. Electrostatically applied, thermally cured TGIC polyester powdercoat finish is also available.

## General Pole Information

### DESIGN

The poles as charted are designed to withstand dead loads and predicted dynamic loads developed by variable wind speeds with an additional 30% gust factor under the following conditions: The charted weights include luminaire(s) and/or mounting bracket(s). The wind velocities are based on 10 mph increments from 80 mph through 100 mph. Poles to be located in areas of known abnormal conditions may require special consideration. For example: coastal areas, airports and areas of special winds.

Poles are designed for ground mounted applications. Poles mounted on structures (such as buildings and bridges) may also necessitate special consideration requiring Gardco's recommendation. Height correction factors and drag coefficients are applied to the entire structure. An appropriate safety factor is maintained based on the minimum yield strength of the material incorporated in the pole.

### WARNING

This design information is intended as a general guideline only. The customer is solely

responsible for proper selection of pole, luminaire, accessory and foundation under the given site conditions and intended usage. The addition of any items to the pole, in addition to the luminaire, will dramatically impact the EPA load on that pole. It is strongly recommended that a qualified professional be consulted to analyze the loads given the user's specific needs to ensure proper selection of the pole, luminaire, accessories, and foundation. Gardco assumes no responsibility for such proper analysis or product selections. Failure to insure proper site analysis, pole selection, loads and installation can result in

pole failure, leading to serious injury or property damage.

### GENERAL INFORMATION

Mounting height is the vertical distance from the base of the lighting pole to the center of the luminaire arm at the point of luminaire attachment. Twin arms as charted are oriented at 180° with respect to each other. For applications of two (2) arms at 90° or other multiple arm applications, consult the factory.

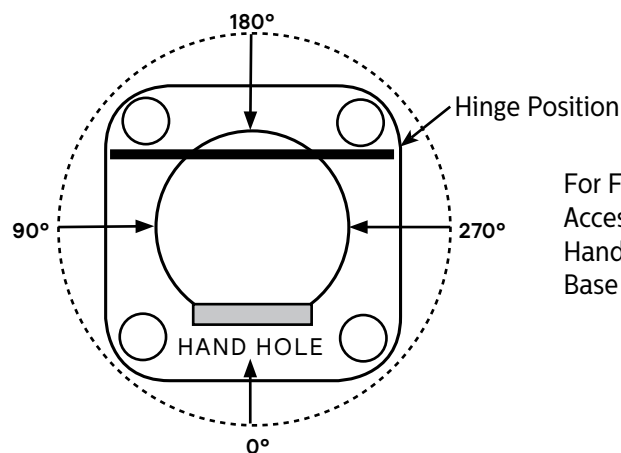
### WARRANTY

Gardco poles feature a 1 year limited warranty. See Warranty Information on [www.sitelighting.com](http://www.sitelighting.com) for complete details and exclusions.

# Poles 6" Straight Square Aluminum – Cast Base

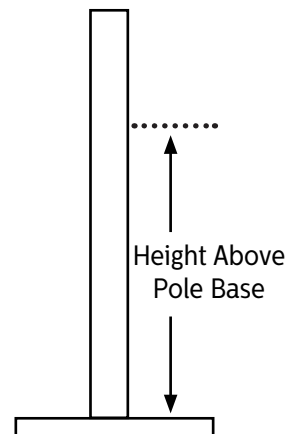
## Orientation Information

Factory installed options and accessories



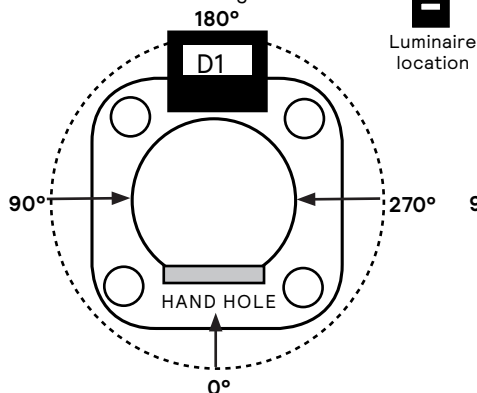
Orientation is measured clockwise from the Hand Hole Center.

For Factory Installed Options and Accessories, Specify Orientation from Hand Hole and Height Above Pole Base Where Required.

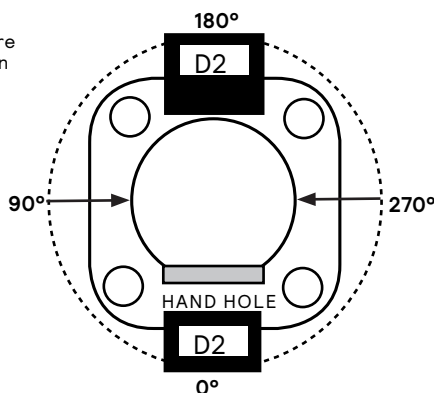


## Standard arm mount luminaire orientation

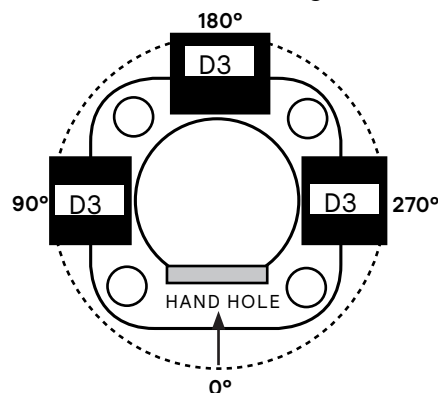
**D1** Drilled for Single Luminaire



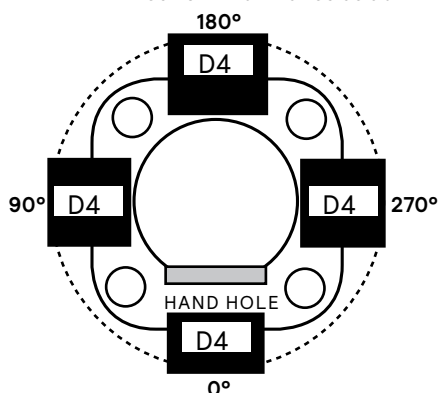
**D2** Drilled for 2 Luminaires at 180°



**D3** Drilled for 3 Luminaires @ 90°



**D4** Drilled for 4 Luminaires at 90°



**D2@90** Drilled for 2 Luminaires at 90°

