





Environmental Product Declaration

LuxSpace Accent

as per ISO 14021, based on ISO 14040/14044

LuxSpace Accent is a family of accent downlighters, available in 2 sizes: compact and performance, - and in 2 archetypes: adjustable and elbow.

LuxSpace Accent is built around the new high efficacy PerfectAccent optics and offers easy access to maintenance, upgrade and replacement. With a simple Philips-head screwdriver the otherwise toolless access and maintenance is given to the front glass, reflector and the driver. The CoB LED light source can also be accessed and removed with a standard torx screwdriver.



Product

Product family range

The LuxSpace Accent family includes 4 products, the assembly of the products is implemented on manufacturing site of Tamási Hungary Kft. (HU). Manufacturing site of the product has achieved carbon neutrality as of 2019.

The EPD does not present the assessment of the impacts of the whole range, and focused on representation through the most probable worst case scenario rather than through average impacts with assessment of deviations. This approach is based on the Signify developed EPD framework.

Representative product

LuxSpace Accent product RS781B 60S/ 830 PSU HMB WH is chosen as a representative product for the family as the luminaire with the highest power consumption over the lifetime. Based on multiple LCA studied of the LED based luminaires, it is defined that the use stage (and electricity consumption in particular) tends to contribute the majority of the life-cycle impacts. Thus, a product with the largest power consumption over the lifetime in the family is most likely to have largest impacts, and thus present a worst case. That choice of a product aligns with pessimistic assumptions and precautionary principle in view of the task to represent other products in the family. This approach is based on the Signify developed EPD framework.

The luminaires of the family are designed for a broad range of applications such as Food- and Large Retail, Office and Hospitality.

Technical Data

The system comprises a set of modules that are the key building blocks for a luminaire. A typical application has the following technical features:

- 1 x Fortimo SLM C 830 1211 L19 2024 G7
- 1x Xitanium 50W/m 0.7-1.5A 54V 230V
- · CoB holder
- High efficiency aluminium reflector
- · die cast housing
- \cdot mechanical parts from metal or plastic
- connectors
- strain relief
- cables

Delivery status

Product weight: 1,125 kg (including 0,285 kg packaging), dimensions of the packed product: 300mm*255mm*141mm

Product application

Driver:

i.	Туре	Xitanium 50W/m 0.7-1.5A 54V 230V
ii.	Failure rate (max % @lifetime)	5%
iii.	Dimensions, mm	156x43x30

LED board

i.	Туре	Fortimo SLM C 830 1211 L19 2828 G7
ii.	Dimension board, mm	28 x 28
iii.	Amount of PCBA per luminaire	1
iv.	Number of LEDs per PCBA	132

Constructional data

Name	Value	Unit
Dimensions	210x130x107	Mm*mm*mm
Luminous flux	6138	lm
Luminous efficacy	123	Lm/W
Radiation angle	24	Deg
Colour temperature	3000	К

Base materials/Ancillary materials

Materials	Mass, kg
Metals / Aluminium	0,480
Packaging / Paper	0,285
Electric Comp's / EM ballasts (general)	0,132
Plastics / PA polyamide	0,111
Metals / Aluminium	0,030
Metals / Alloys	0,017
Packaging / Labels , ink, adhesives	0,013
Elec. Comp's / Cables PET	0,012
Plastics / PP	0,010
Plastics / Rubber Nature	0,008
Electric Comp's / Lamp holders Plastics	0,006
Plastics / Co-polymer	0,005
Paint, Lacquers, Coatings / Paint Powder PU	0,005
Glass / Hard glass	0,004
Electric Comp's / OTHERS	0,004
Product weight (including packaging): 1,125 kg	

Manufacturing

Manufacturing of the product is partially done by Chinese suppliers for the LED boards and partly by Philips Poland (Pila) for the driver. Mechanical parts are made in China, Hungary, and Poland. Final assembly of the luminaire is performed at the Tamasi site, Hungary.

Product processing/Installation Product can be mounted on the ceiling.

Packaging

0,285 kg, including cardboard box, and PE bag.

Condition of use

Designed for indoor use in average European conditions. No extreme exposure to chemicals or pollution is implied. Applications may apply dimming or lighting controls to lower further energy saving. Product is used in the European market context and assumed to use average European electricity mix.

Environment and health during use

The product is compliant with the European RoHS Directive 2011/65/EU of 8 June 2011 on Restriction of the use of certain Hazardous Substances in Electrical and Electronic equipment and with the European REACH regulation (EC) No 1907/2006 of 18 December 2006 on the Registration, Evaluation. Authorization and Restriction of Chemicals.

Reference service life

The RSL is established as 50 000 hours operation, the equivalent of 10 years operation in a retail, or hospitality application (5 000 hours per year).

End of life

In the European Union, luminaires fall within the scope of the WEEE directive. Efforts are made to improve collection, reuse and recycling of the product mainly via collective Collection & Recycling Service Organizations (CRSOs). In the end of life, the luminaire is 85% collected and disassembled. The collected parts are disassembled and steel, aluminium, glass, electronic parts, and cables are sent to recycling. The quantitative assessments are based on a material split and respective recycling rates. Non-collected and nonrecycled after disassembly content is disposed to the municipal waste stream where it undergoes separation, preparation and treatment according to the average European statistics. Waste generated in installation and parts replacement are 100% collected and sent to respective treatment.

Extraordinary effects

- Fire: effects of fire can lead to emissions of PBDD/F (brominated compounds).
- Water: no known impacts on the environment following unforeseeable influence of water, e.g. flooding.
- Mechanical destruction: no known impacts on the environment following unforeseeable mechanical destruction.

Further information

Details of the product are published on: https://www.lighting.philips.nl/

Calculation rules

Declared unit

Declared product	Value	Declared unit
RS781B 60S/ 830 PSU HMB WH	Unit	1 piece

The declared unit is a luminaire with a diecast housing, 1 driver, 1 LED boards, cables, and other plastic, and metal constructive components totalling a weight of 840 grams excluding packaging, providing a luminous flux of 6 138 lm, including luminaire losses. The luminaire, provides sufficient light for a typical retail application, operated in a European context for 50 000 hours.

System boundary

Cradle to gate with options

Modules A1-A3 include: raw material extraction, processing, energy and materials and manufacture of modules and packaging.

The following scenarios are also included:

- Transport to installation (A4);
- · Disposal of packaging materials (A5);
- Replacement of driver (5% rate), front glass and reflector (10% rate) (B3);
- · Operational energy use (B6);
- Transport to end of life (C2);
- Waste processing (C3);
- Final disposal for WEEE fraction not recycled (C4).
- Benefits and loads beyond system boundary: Recycling of cardboard packaging, electronics, cables, steel elements of luminaire. (D)

Estimates and assumptions

Background data are used for suppliers' specific processes. Foreground data are used for the assembly of the lighting unit in regards to the components of the luminaire (system). When necessary, generic data was generated based on averaging the data of multiple products of the same category. Data on collection and recycling are based on data of the generic European statistics. The end of life scenario assumes recycling of the separated materials, but does not include energy recovery from incineration of the waste. Representation of the family is assumed on the worst case scenario with largest power consumption over the lifetime, and is not compliant with EN15804+A1.

Cut-off criteria

Where no data was available, items that represent less than 1% of the total product weight were neglected. No excluded flows were of any known particular environmental concern.

Background data

Necessary background data are sourced from the Signify database and the Ecoinvent database v3.7.1.

Data quality

Specific data used is less than 5 years old. Background data is geographically representative of the production location, and is less than 10 years old.

Period under review

The period under review is the year 2021 for the product composition, RSL, and product performance and characteristics, year 2019 for the energy and material consumption at the assembly factory.

Allocation

Avoided burden approach is applied to allocation of recycled and/or secondary raw materials, as well as loads and benefits beyond the system boundary from material recycling. No loads and benefits beyond the system boundary from energy recovery in the end of life of the product or packaging is included. Energy consumption, material and waste generation at the manufacturing site not attributed to bill of materials of the products, is allocated by partitioning, on the basis of units produced.

Comparability

A comparison or an evaluation of the presented data is only possible if the data to be compared were created according to the Signify/Philips lighting framework and the building context, respectively the product specific characteristics of performance, are taken into account.

LCA: Scenarios and additional technical information

Transport to the site (A4)

Name	Value	Unit
Transport distance	1200	Km
Transport mode	truck, unspecified generic	-
Capacity utilisation incl. empty runs	45	%
Bulk density of transported product	104	kg/m3

Installation at the site (A5)

Name	Value	Unit
Packaging waste	0.285	kg

Reference service life

Name	Value	Unit
Reference service life	10	Years
Operating hours per year	5000	Hours
Quality of work	L90B50	_
Environment of operation	Average European conditions. No extreme exposure to chemicals or pollution is implied.	-
Usage conditions	Indoor	_

Repair (B3)

Name	Value 1	Value 2	Value 3	Unit	
Repair process	Replacement of the driver (main/ emergency module)	Replacement of the front glass	Replacement of the reflector	-	
Repair cycle	0,05	0,1	0,1	Number/RSL	
Resources	0,132	0,004	0,03	kg	
Transportation distance	4,8	4,8	4,8	Km	
Transportation mode	Van	Van	Van	-	

Operational energy use (B6)

Name	Value	Unit
Electricity consumption	2375	kWh
Equipment output	50	W

End of life (C1-C4)

Name	Value	Unit
Collected separately	0,70	kg
Sent to recycling	0,54	kg
Sent to energy recovery	0,13	kg
Sent to landfilling	0,15	kg
Transportation distance from point of use to collection and sorting point	30	km
Transportation distance from collection point to recycling	100	km
Transportation distance from collection point to incineration and landfilling	30	km
Mode of transportation	Truck, unspecified	_

LCA Results

Description of the system boundary (X = included in lca; MND = module not declared; MNR = module not relevant)

Construction process stage				Use sta	age						End of	life stag	e		Benefits and loads beyond the system boundarys	
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste Processing	Disposal	Reuse-Recovery- Recycling potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
X	Х	Х	Х	Х	MND	MND	Х	MNR	MNR	Х	MND	MND	Х	Х	Х	Х

Results of the LCA - environmental impact

Parameter	Unit	A1-A3	A4	A5	В3	B6	C2	C3	C4	D
GWP	[kg CO2Eq.]	1,6E+01	1,8E-01	2,3E-02	5,9E+00	9,8E+02	1,1E-02	1,0E-01	6,4E-01	-3,3E+00
ODP	[kg CFC11Eq]	1,5E-05	3,2E-08	2,1E-09	8,7E-07	5,7E-05	2,1E-09	9,7E-09	-1,6E-09	-4,4E-07
AP	[kg SO2Eq.]	8,8E-02	7,4E-04	1,0E-04	2,2E-02	4,6E+00	4,8E-05	5,6E-04	-1,2E-05	-2,2E-02
EP	[kg (PO4)3Eq]	1,4E-02	1,4E-04	1,5E-05	3,4E-03	6,2E-01	9,0E-06	1,1E-04	9,5E-06	-2,9E-03
POCP	[kg Ethen Eq.]	6,3E-03	2,4E-05	5,7E-06	1,1E-03	1,9E-01	1,5E-06	3,6E-05	-3,2E-06	-1,3E-03
ADPE	[kg Sb Eq.]	2,4E-03	5,6E-07	8,5E-07	1,4E-04	9,0E-03	3,6E-08	2,0E-06	4,8E-06	-6,9E-04
ADPF	[MJ]	1,8E+02	2,7E+00	2,9E-01	8,0E+01	1,1E+04	1,7E-01	1,0E+00	9,6E-02	-3,8E+01

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources

Results of the LCA - resource use

Parameter	Unit	A1-A3	A4	A5	B3	B6	C2	C3	C4	D
PERE	[MJ]	2,4E+01	3,9E-02	3,3E-02	2,7E+00	3,8E+03	2,5E-03	1,3E-01	1,3E-01	-6,2E+00
PERM	[MJ]	8,6E+00	0,0E+00	-6,0E+00						
PERT	[MJ]	3,3E+01	3,9E-02	3,3E-02	2,7E+00	3,8E+03	2,5E-03	1,3E-01	1,3E-01	-1,2E+01
PENRE	[MJ]	2,1E+02	2,9E+00	3,4E-01	8,9E+01	2,2E+04	1,9E-01	1,6E+00	1,6E+00	-4,7E+01
PENRM	[MJ]	2,1E+01	0,0E+00							
PENRT	[MJ]	2,3E+02	2,9E+00	3,4E-01	8,9E+01	2,2E+04	1,9E-01	1,6E+00	1,6E+00	-4,7E+01
SM	[kg]	IND								
RSF	[MJ]	IND								
NRSF	[MJ]	IND								
FW	[m3]	IND								

Caption

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Results of the LCA – output flows and waste categories

Parameter	Unit	A1-A3	A4	A5	B4	В6	C2	С3	C4	D
HWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
NHWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
RWD	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
CRU	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	IND
MFR	[kg]	IND	IND	IND	IND	IND	IND	IND	IND	0,54
MER	[kg]	IND	IND	IND	IND	IND	IND	IND	0,13	IND
EEE	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND
EET	[MJ]	IND	IND	IND	IND	IND	IND	IND	IND	IND

Caption

HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for reuse; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EEE = Exported thermal energy

Not all background datasets support the methodical approach of the water and waste indicators. The value of the indicator is therefore subject to greater uncertainty. These indicators are thus not declared. IND is used in cases where the inventory does not support the methodological approach or the calculation of the specific indicator.

The life cycle impact assessment by stage (contribution analysis) is illustrated on the figure on the right.



Use phase of the product associated with electricity consumption for lighting (stage B6 on the chart), have the highest and most significant contribution to the overall environmental impacts of the product over its life cycle, in all impact categories. In particular, impacts in global warming potential (GWP), acidification potential (AP), eutrophication potential (EP), photochemical ozone formation potential (POCP), and abiotic depletion potential (fossil) (APDF) categories are attributed to the electricity consumption at the rate above 96%. Abiotic depletion potential (elements) (ADPE) impacts, and ozone layer depletion potential impacts have also considerable impact contribution of the product manufacturing including sourcing and processing the raw materials (stage A1-A3 on the chart). In that stage, the impact to the ADPE is mostly due to extraction of virgin

materials used to make electric components, as well as due to extraction and production of metal mechanical elements. The ozone depletion potential impacts of the stage A1-A3 could be attributed to sourcing temperature-resistant polymers. End of life of the product has a marginal contribution to the reduction of overall impacts in all categories apart from ADPE. There, recycling in the end of life reduces the cumulative impact of production (A1-A3), distribution and installation (A4-A5), use (B3, B6), and end of life (C2-C4) by 5,94%, relating to -6,32% of the total ADPE over the life cycle. This is achieved by high rates of luminaires collection in the end of their service, and high rates of recycling of the metals in the end of life of the luminaire.

Requisite evidence

The measurements are based on documentation and bill of materials of the product.

References

EN 15804:2012-04+A1 2013, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

ISO 14021:2016, Environmental labels and declarations — Self-declared environmental claims (Type II environmental labelling)

ISO 14040:2006, Environmental management — Life cycle assessment — Principles and framework

ISO 14044:2006, Environmental management — Life cycle assessment — Requirements and guidelines

Disclaimer

All environmental calculations are based on a luminaire used in European context. The calculations are performed on the most commonly used luminaire in the range. The implemented life cycle analysis is compliant with DIN EN ISO 14040:2006: Environmental management - Life Cycle Assessment - Principles and framework. The LCA has been performed to the best of Signify's knowledge. No right or claim might be derived from this. Signify disclaims any and all claims with respect thereto.

Further information Please contact: sustainability@signify.com

Collection and Recycling (brochure)
Ecoinvent (website)

ADP (Abiotic Depletion Potential): Impact related to the depletion of non-renewable resources, i.e. fossil fuels (ADPF), metals and minerals (ADPE).

AP (Acidification Potential): Contributions of SO2, NOx, HCl, NH3 and HF to the potential acid deposition, causing a wide range of impacts on soil, groundwater, surface water, organisms, ecosystems and buildings.

EP (Eutrophication Potential): Potential to cause over-fertilization of water and soil, which can result in increased growth of biomass.

GWP (Global Warming Potential): Relative measure of how much heat a greenhouse gas (CO2, N2O, CH4...) traps in the atmosphere. It is calculated over a specific time interval, commonly 20, 100 or 500 years.

LCA: Life cycle assessment.

PCR: Product Category Rules.

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials.

PERM: Use of renewable primary energy resources used as raw materials.

PERT: Total use of renewable primary energy resources.

PENRE: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials.

PENRM: Use of non-renewable primary energy resources used as raw materials.

PENRT: Total use of non-renewable primary energy resources.

POCP (Photo-chemical Oxidation Potential or photochemical smog): Formation of reactive substances (mainly ozone) which are injurious to human health and ecosystems and which also may damage crops.

RSL: Reference service life.



© 2022 Signify Holding. All rights reserved. The information provided herein is subject to change, without notice. Signify does not give any representation or warranty as to the accuracy or completeness of the information included herein and shall not be liable for any action in reliance thereon. The information presented in this document is not intended as any commercial offer and does not form part of any quotation or contract, unless otherwise agreed by Signify.

Philips and the Philips Shield Emblem are registered trademarks of Koninklijke Philips N.V. All other trademarks are owned by Signify Holding or their respective owners.