Philips reliability tests

Characteristic checked	Test or inspection items	
Reliability non operational	Temperature cycle	IEC 60068
	Thermal shock	IEC 60068
	Wet High Temperature Storage Life	IEC 60068
Reliability operational module	Power and Temperature Cycling	IEC 60068
	Room Temperature Operating Life time module	IEC 60068
	High Temperature Operating Life LED	IEC 60068
	Room Temperature Operating Life time LED	IEC 60068
	Switching cycles	
Design in	Thermal management	
	Corrosion Test	
	Field tests	
	Microbiological performance	
	Materials release in appliance	
Mechanical tests/ water sealing	Sinusoid vibration	JESD 22-B103
	Random vibration	JESD 22-B103
	Mechanical impact	
	IP level	IEC 60529:2003
	Low pressure water	
Sustainability	Material compliance with RoHS / Reach	
Electrical safety	IEC 61347	
	IEC 62031	
Electro Magnetic Compatibility	Radiated Electromagnetic Disturbance	EN55015:2013
	Radio Frequency Electromagnetic Field	EN55015:2013
	Electrostatic discharge	EN61547:2009 / EN61000-4-4:2009
	Electromagnetic Field Immunity	EN61547:2009 / EN61000-4-3:2007
Packaging	Drop test	ISO 2248
	Transportation test (for shipped finished products)	
Approbation	CE safety: CB report available	
	UL 979	
	CSA C22.2 No68	
Drinking water and food	Closures with sealing gaskets for food containers	21 CFR 177.1210 FDA
contact compliance	Rubber articles intended for repeated use	21 CFR 177.2600 FDA
	(EC) 1935/2004 and German LFGB	

Data subject to change





 $\textbf{WARNING UV-C} \ emitted \ from \ this \ product. \ Avoid \ eye \ and \ skin \ exposure \ to \ unshielded \ product.$ Follow application instructions user manual. Not to be used in general purpose lighting fixtures.

WARNING:Materials, plants and/or animals that are exposed to UV-C for a long time may become damaged and/or discolored.









Philips NaturalTrust UVC LED Module for clean water, air and surface.

Philips is launching the NaturalTrust range based on UVC LED technology

The Philips NaturalTrust UVC LED Modules are designed to disinfect ambient water (sealed nut & snap version), cold water (sealed nut version with cable) and air & surface (non-sealed version with cable). The UVC LED module emits UVC radiation which deactivates micro-organisms such as bacteria, moulds and viruses to prevent them from growing in the water or on the surface that is irradiated. This way it reduces the presence of unpleasant odors caused by germs accumulating in or on your device, therefore requiring less maintenance. Because of its small size, it fits appliances where conventional mercury discharge lamps cannot be integrated, such as refrigerators, coffee machines, air humidifiers, ice makers etc. It is operating on low voltage DC below 24V so there are no issues with electrical safety in water appliances. In cold conditions such as cold water reservoirs or refrigerators, there is no UVC output drop like with conventional mercury discharge lamps. Successful operation of the UVC LED module has been proven by monitoring microbiological test setups in real environments for several months of continuous operation. This resulted in a 99% reduction of bacteria without the need for cleaning the device.

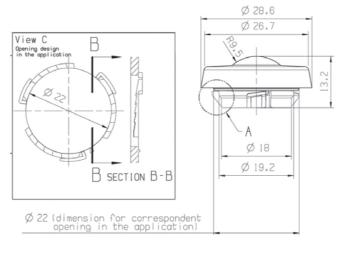
Features	Benefits
Reduces microbiological contamination by 99%	Clean water, air and surface
Small size	Design flexibility
Instant on/off	Instant disinfection
Silicone snap fit housing*	Plug & play and compact sealed-to-water solution for water disinfection
Low voltage	Safe
No UVC output drop in cold conditions**	Can be used in cold water, refrigerators,
On board electronics	Output independent from input voltage
Low power	Minimal energy consumption
Contains no mercury	Environmentally friendly

^{*} only for sealed UVC-LED modules
** for cable versions only

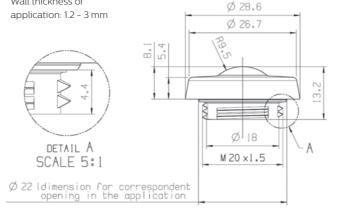
Philips NaturalTrust UVC LED Module

Dimensional drawings

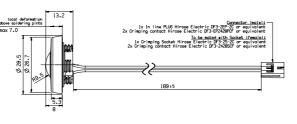
Sealed snap version



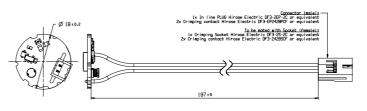
Sealed nut version Wall thickness of



Sealed cable version



Non-sealed cable version



Technical specifications

Module specifications

Supply voltage	12 – 24 VDC
Input current	Depending on input voltage, max 90mA
Module power consumption	Max 0.8 W
IEC 62031	As 'Built-in LED Module'
UL: Registered Component	UL 979, C22.2 No. 68-09 F338671

UVC LED Module snap version - sealed



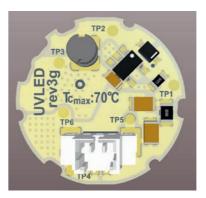
Module performance after 100hr operation

	Philips NaturalTrust UVC LED sealed*	Philips NaturalTrust UVC LED cable	Philips NaturalTrust UVC LED cable sealed
Ordering code	927898620001 (nut) - 927898610001 (snap)	927898650001	927898660001
Silicone sealing	yes	no	yes
Fixation	nut or snap	na	nut****
Connector	on board**	on cable**	on cable**
UVC output	7,5 mW (@ Tc 70°C)	9,5 mW @ (Tc 70°C)	8 mW (@Tc 50°C)
Max radiation at wavelength	275 nm	275 nm	275 nm
Operation temperature***	Tc max 70°C	Tc max 70°C	Tc max 70°C
UVC maintenance (L70B10)****	7.000 operational hours	9.000 operational hours	10.000 operational hours
Maximum humidity	85%	95%	95%
# Switches	min. 100K	min. 100K	min. 100K
Application	ambient water (>8°C)	air, surface	cold water (< 8°C)

The UVC output does NOT depend on the input voltage.

- * Any water condensation on the pcb is not allowed. Lifetime and UVC output will be negatively influenced when operating in high humidity environment.
- ** See design-in guide for details.
- *** Use additional cooling of the device to reduce operating temperature.
- *** 10% of the products will have 70% of the initial UVC output at the declared lifetime. 90% of the products will have higher UVC output. If the module is operated at eratures above the operation temperature, the L70B10 point may be less than the declared lifetime, and product failures may occu
- ***** Nut not part of product offering, to be ordered separately (code number: 322201958701).

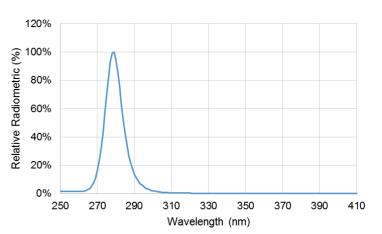
Location of Tc





Philips NaturalTrust UVC LED cable versions

Spectral irradiance UVC Module



Water tightness & dust ingression (sealed versions)

IEC standard 60529	IP68 (from silicone side)
Maximum working pressure	No water leak at 50 psi / 3,5 bar
Cycling water pressure	Tested for 0 mbar / 250 mbar